

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

(19)



Europäisches Patentamt  
Europ an Patent Office  
Office européen des brevets



(11) Publication number:

**0 302 504 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(43) Date of publication of patent specification: 21.04.93 (51) Int. Cl.5: B65D 81/26

(21) Application number: 88112742.7

(22) Date of filing: 04.08.88

**Einspruchsfrist****20. JAN 1994**

FOW, 33F1, 33M1

(54) Absorbent pad for use in packaging food products.

(30) Priority: 04.08.87 US 81357

(43) Date of publication of application:  
08.02.89 Bulletin 89/06(45) Publication of the grant of the patent:  
21.04.93 Bulletin 93/16(64) Designated Contracting States:  
DE ES FR GB IT NL SE(56) References cited:  
FR-A- 1 466 450  
US-A- 3 209 978  
US-A- 4 382 507(73) Proprietor: Sealed Air Corporation  
Park 80 Plaza East  
Saddle Brook New Jersey 07662(US)(72) Inventor: Goodwin, Jerry L.  
800 Scotland Avenue  
Rockingham, North Carolina 28379(US)(74) Representative: Lleck, Hans-Peter, Dipl.-Ing.  
Feddersen Laule Scherzberg Undritz Widen-  
mayerstrasse 36  
W-8000 München 22 (DE)**EP 0 302 504 B1**

Eingang FOP		L	O
F. Mockhauson		F	
0 2. JUNI 1993		07.6.93	

Überwachen	Datum	Name/Abt
Einspruchs- wunsch		
FoP: Einspruch		
FoP: A E		

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

## Description

The present invention relates to an absorbent pad adapted for placement in a package beneath a food product having a tendency to exude fluid, such as meat, poultry and the like, to absorb said fluid and prevent reverse migration of said fluid and any associated bacteria to the food product according to the preamble of claim 1 (US-A-4 382 507).

Conventional practice in the grocery industry is to display meat, poultry and other food products in individual transparent packages for inspection by customers. Therefore, it is highly desirable that the packaging and the food product present a pleasant appearance. To accomplish this objective, food products having a tendency to exude fluids are packaged with an absorbent pad to absorb this exuded fluid and prevent reverse migration of the fluid to the food product. This prevents any bacteria that may be associated with the fluid from contaminating the food product and causing discoloration of it. The pad further retains the fluid so that the overall packaging appearance is appealing. Since the package is discarded by the consumer after purchase, it is also desirable that the pad be inexpensive to produce.

Known prior art absorbent pad type packages for food products are disclosed in U.S. Pat. Nos. 4,275,811; 4,410,578; 3,209,978; 4,321,997 and 4,382,507.

These prior art patents have complicated constructions involving multiple layers of sheets of absorbent materials and liquid impermeable covers with perforations to pass the exuded fluid, resulting in higher production costs, and in most cases, these pad constructions also require an internal support structure to prevent the weight of the food product from forcing the fluid from the absorbent pad and back into contact with the food product.

The latter document, US 4,382,507, discloses a conventional absorbent pad adapted for placement in a package beneath a food product having a tendency to exude fluid, such as meat, poultry and the like, to absorb said fluid and to prevent reverse migration of said fluid and any associated bacteria to the food product, said known conventional pad comprising a mat of fluid absorbent material having two oppositely facing substantially flat surfaces with side portions therebetween and a cover made from a liquid impermeable material enclosing said mat, said cover having two oppositely facing substantially flat surfaces corresponding with said oppositely facing surfaces of said mat. So this known absorbent pad is conventionally formed by sandwiching said mat between two rectangular sheets of plastic, and then sealing all four edges of the two sheets to provide an enclosure for the absorbent mat. For the absorption of exuded fluid the

bottom sheet of plastic of the cover is provided with perforations formed throughout the bottom surface.

The problems with this conventional absorbent pad known from the prior art are that the weight of the packaged product acts downwardly against the pad so that the perforated bottom surface thereof is pressed against the bottom surface of the tray, and this force may be sufficient to cause many, if not most, of the perforations to be closed by the surface of the tray, whereby the fluids exuded by the packaged product do not flow into the pad through such perforations for absorption. This problem is exacerbated when the packaged products are stacked on top of one another so that a greater pressing force is imposed on the lower units in the stack. Another problem with the aforementioned conventional absorbent pads is that it is not feasible to form perforations in such side edges of the cover because the four side edges of said cover are sealed, usually by heat sealing.

Additional prior art absorbent pads are disclosed in U.S. Pat. Nos. 3,814,101; 4,055,180, which also involve complicated constructions requiring additional expense to produce, and they specifically disclose an application for use as diapers, incontinency pads, sanitary napkins and the like.

The objective of the present invention is to provide an absorbent pad that is fully capable of absorbing any fluid exuded from the meat product while protecting the meat product against reverse migration, and that includes a simplified construction which is capable of high speed automatic production and therefore relatively inexpensive to produce.

This objective is achieved by an absorbent pad showing the features according to present claim 1.

Thus, the absorbent pad of present invention represents a significant advance in view of the cited prior art by providing a pad that will protect the packaged product while encouraging rapid absorption of fluids exuded by such product, even when the weight of the product is relatively high.

Also, the simplicity and economy of the construction of the absorbent pad of present invention will thus be readily discerned. The pad can be inexpensively produced utilizing a minimum of material and a minimum of steps for construction making the pad highly adaptable to highspeed mechanized production.

Another advantage of present invention is that there are no problems with the weight of the packaged product acting downwardly against the pad. Since the perforations according to present invention are located only at the side portions of the cover they are not affected by the weight of the packaged product. Moreover, because there is usu-

ally some spacing between such side portions and the adjacent walls of the tray, the fluids may tend to puddle in such spacing, where they can be quickly absorbed within the mat by passing through the perforations.

Preferred embodiments of the invention are given in the sub-claims.

Preferably, said perforations are formed in two opposite side portions of said cover.

Preferably, the mat of fluid absorbent material comprises an essentially flat portion of a wood pulp product commonly known as wood fluff with a single, thin carrier sheet of paper, similar to facial tissue, commonly known as paper wadding, being folded about the portion of wood fluff to retain the wood fluff intact during manufacturing of the absorbent pad and to prevent particles of wood fluff from passing through the perforations and contaminating the food product when the pad is in use.

In one preferred embodiment of the present invention, said single length of material forming said cover having two opposite endwise edges and two opposite side edges, said fold lines being parallel to said endwise edges and, it folded, said endwise edges lying adjacent one another and being joined together, and with said two opposite side edges of said folded overlapping material being sealed to form an enclosure.

The plurality of perforations in the cover of the preferred embodiment are located adjacent to, and on both sides of, the fold lines and, preferably, the areas of said cover having said perforations therein correspond generally to the areas of the side portions extending between said oppositely facing flat surfaces.

#### Brief Description of the Drawings

Fig. 1 is an exploded perspective view of the absorbent pad according to the preferred embodiment of the present invention;

Fig. 2 is a perspective view of the absorbent pad according to the preferred embodiment of the present invention; and

Fig. 3 is a side elevation view, partly in section, illustrating the absorbent pad of the present invention in use within a package for poultry, the dimensions of this drawing being exaggerated in some cases for clarity of illustration.

#### Description of the Preferred Embodiment

Referring now to the accompanying drawings, the absorbent pad of the present invention is indicated generally at 10 in FIGS. 1 and 2 and includes a flat mat 12 of fluid absorbent material having two oppositely facing substantially flat surfaces 14,16 and side portions 18 between the sur-

faces 14,16.

The mat 12 of fluid absorbent material of the preferred embodiment of the present invention is essentially a flat portion of a wood pulp product commonly known as wood fluff. As best seen in FIG. 1, a single, thin, substantially rectangularly shaped carrier sheet 20 of paper, similar to facial tissue, commonly known as paper wadding, is folded about the wood fluff mat 12 to retain the mat 12 intact during the manufacturing of the absorbent pad 10.

The mat 12 and sheet 20 are enclosed within a cover 22 made from a liquid impermeable material such as polyethylene. The cover 22 has two oppositely facing substantially flat imperforate surfaces 36,38 corresponding with the oppositely facing surfaces 14,16 of the mat 12, and side portions 44,46 joining the imperforate surfaces 36,38 which correspond with the side portions 18 of the mat 12. In the preferred embodiment at least two of the side portions 44,46 of the cover 22 have a plurality of perforations 48 along their extent to permit passage of the fluid exuded from the food product through the cover 22 for absorption by the mat 12.

Referring to FIG. 1, it will be seen that the cover 22 enclosing the mat 12 is formed from a substantially rectangularly shaped length of liquid impermeable material such as polyethylene, having two opposite endwise edges 26,28 and two opposite side edges 30,32. The rectangularly shaped length of material is folded upon itself along opposite fold lines 40,42 which are parallel to the endwise edges 26,28. When folded, as illustrated in FIG. 2, the endwise edges 26,28 lie adjacent one another and are joined together by an adhesive or other suitable means, and the two opposite side edges 30,32 are sealed, such as by heat sealing, to form an enclosure as illustrated in FIG. 2 with the wood fluff mat 12 and the carrier sheet 20 of paper wadding folded about the mat 12 being disposed within.

Referring to FIG. 2, only the area of the cover 22 corresponding generally to the areas of the side portions 44,46 contain perforations 48 therein to permit passage of the exuded fluid through the cover 22 for absorption by the mat 12. As best illustrated in FIG. 1, the plurality of perforations 48 is located adjacent to, and on both sides of the fold lines 42,44. The substantially rectangularly shaped carrier sheet 20 of paper wadding as shown in FIG. 1 is folded about the mat 12 along fold lines 56,58, corresponding generally to the fold lines 42,44 of the cover 22 such that when the pad 10 is formed, the carrier sheet 20 prevents particles of the wood fluff mat 12 from passing through the perforations 48 and contaminating the food product when the pad 10 is in use.

FIG. 3 illustrates one typical use of the absorbent pad 10 of the present invention wherein it is disposed at the bottom of a conventional tray 50 with an item of poultry 52 resting on top of the pad 10 and having a clear plastic cover 54 extending over the poultry product 52 and attached to the tray 50 to contain the poultry product 52 while still permitting customers to have a full view of the poultry product. It will be noted that the poultry product 52 rests on the pad 10 in direct contact with an imperforate side portion of the pad 10 so that the poultry product 52 is protected against reverse migration of fluids through the cover 22 of the pad 10. Fluids exuded by the poultry product 52 will tend to flow away therefrom toward the bottom of the tray 50 and will, to some extent, pass to the spacing between the side walls of the tray 50 and the pad 10 where such fluids are permitted to flow freely into the confines of the cover 22 through the perforations 48 in the side portions 44 for absorption by the mat 12.

In known absorbent pads having perforations formed throughout the bottom surface only of the cover (see, e.g., U.S. Pat. No. 4,382,507), the weight of the packaged product acts downwardly against the pad so that the perforated bottom surface thereof is pressed against the bottom surface of the tray, and this force may be sufficient to cause many, if not most, of the perforations to be closed by the surface of the tray, whereby the fluids exuded by the packaged product do not flow into the pad through such perforations for absorption. This problem is exacerbated when the packaged products are stacked on top of one another so that a greater pressing force is imposed on the lower units in the stack.

By virtue of the construction of the absorbent pad 10 of the present invention, the aforesaid problem is substantially eliminated because the perforations 48 are located only in the side portions 44, 46 where they are not affected by the weight of the packaged product. Moreover, because there is usually some spacing between such side portions 44, 46 and the adjacent walls of the tray 50, the fluids may tend to puddle in such spacing where they can be quickly absorbed within the mat 12 by passing through the perforations 48.

In conventional absorbent pads, the pad is usually formed by sandwiching the absorbent pad between two rectangular sheets of plastic, and then sealing all four edges of the two sheets to provide an enclosure for the absorbent mat. Because the four side edges of the cover are sealed, usually by heat sealing, it would not be feasible to form perforations in such side edges of the cover and obtain the advantage of the present invention. This problem is overcome by the present invention by virtue of the fact that the cover 22 is formed from

one length of material that is folded upon itself, as described above, to leave two side portions 40 and 42 that can be readily perforated.

Thus, the absorbent pad 10 of the present invention represents a significant advance in the art by providing a pad that will protect the packaged product while encouraging rapid absorption of fluids exuded by such product, even when the weight of the product is relatively heavy. Also, the simplicity and economy of the construction of the absorbent pad 10 of the present invention will thus be readily discerned. The pad 10 can be inexpensively produced utilizing a minimum of material and a minimum of steps for construction making the pad highly adaptable to high speed mechanized production.

It will therefore be readily understood by those persons skilled in the art that the present invention is susceptible of a broad utility and application. Many embodiments and adaptations of the present invention other than those herein described, as well as many variations, modifications and equivalent arrangements will be apparent from or reasonably suggested by the present invention and the foregoing description thereof, without departing from the substance or scope of the present invention. Accordingly, while the present invention has been described herein in detail in relation to its preferred embodiment, it is to be understood that this disclosure is only illustrative and exemplary of the present invention and is made merely for purposes of providing a full and enabling disclosure of the invention. The foregoing disclosure is not intended or to be construed to limit the present invention or otherwise to exclude any such other embodiments, adaptations, variations, modifications and equivalent arrangements, the present invention being limited only by the claims appended hereto.

#### Claims

1. An absorbent pad (10) adapted for placement in a package (50) beneath a food product (52) having a tendency to exude fluid, such as meat, poultry and the like, to absorb said fluid and prevent reverse migration of said fluid and any associated bacteria to the food product, said pad (10) comprising
  - a) a mat (12) of fluid absorbent material having two oppositely facing substantially flat surfaces (14, 16) with side portions (18) therebetween and
  - b) a cover (22) made from a liquid impermeable material enclosing said mat (12), said cover (22) having two oppositely facing substantially flat surfaces (36, 38) corresponding with said oppositely facing surfaces (14, 16) of said mat (12),

- characterized in that
- c) said cover (22) enclosing said mat (12) is formed from one single length of material being folded upon itself along opposite fold lines (40, 42);
- d) said fold lines (40, 42) form the centreline of side portions (44, 46) joining said oppositely facing substantially flat surfaces (36, 38); and in that
- e) at least one of said side portions (44, 46) of said cover (22) has a plurality of perforations (48) along its extent to permit passage of said exuded material through said cover (22) for absorption by said mat (12), whereas said surfaces (36, 38) of said cover (22) remain imperforated.
2. A pad according to claim 1, characterized in that said perforations (48) are formed in two opposite side portions (44, 46) of said cover (22).
3. A pad according to claim 1 or 2, characterized in that said mat (12) of fluid absorbent material comprises an essentially flat portion of wood fluff and a carrier sheet of paper wadding (20) folded about said portion of wood fluff to retain said wood fluff intact during manufacture and to prevent particles of wood fluff from passing through said perforations (48) and contaminating the food product (52) when said pad is in use.
4. A pad according to one of the preceding claims, characterized in that said single length of material forming said cover (22) having two opposite endwise edges (26, 28) and two opposite side edges (30, 32), said fold lines (40, 42) being parallel to said endwise edges (26, 28) and, if folded, said endwise edges lying adjacent one another and being joined together, and with said two opposite side edges (30, 32) of said folded overlapping material being sealed to form an enclosure.
5. A pad according to one of the preceding claims, characterized in that said plurality of perforations are located adjacent to, and on both sides of, said fold lines (40, 42).
6. A pad according to claim 5, characterized in that the areas of said cover (22) having said per-

forations (48) therein correspond generally to the areas of the side portions (18) extending between said oppositely facing flat surfaces (14, 16).

# Patentansprüche

1. Saugkissen (10), das sich in einem Packmittel (50) unter einem Nahrungsmittel (52) anordnen läßt, das zum Absondern von Flüssigkeit neigt, z.B. Fleisch, Geflügel u.dgl., zum Aufsaugen der Flüssigkeit und Verhindern von Rückwanderung der Flüssigkeit und von an sie gebundenen Bakterien zum Nahrungsmittel, wobei das Saugkissen (10) aufweist
- a) eine Matte (12) aus flüssigkeitsaufsaugendem Werkstoff mit zwei in entgegengesetzte Richtungen weisenden, im wesentlichen ebenen Flächen (14, 16) mit dazwischenliegenden Seitenabschnitten (18), und
- b) eine die Matte (12) umschließende Abdeckung (22) aus einem flüssigkeitsdichten Werkstoff, die zwei in entgegengesetzte Richtungen weisende, im wesentlichen ebene Flächen (36, 38) aufweist, die den in entgegengesetzte Richtungen weisenden Flächen (14, 16) der Matte (12) entsprechen,
- dadurch gekennzeichnet, daß
- c) die die Matte (12) umschließende Abdeckung (22) aus einem einzigen Stück Werkstoff gebildet ist, das an sich gegenüberliegenden Falzlinien (40, 42) auf sich selbst umgeschlagen ist,
- d) die Falzlinien (40, 42) die Mittellinie von Seitenabschnitten (44, 46) bilden, welche die in entgegengesetzte Richtungen weisenden, im wesentlichen ebenen Flächen (36, 38) miteinander verbinden, und daß
- e) wenigstens einer der Seitenabschnitte (44, 46) der Abdeckung (22) auf seiner Länge eine Vielzahl von Perforationen (48) aufweist, derart, daß das abgesonderte Material zur Aufsaugung durch die Matte (12) durch die Abdeckung (22) hindurchgelangen kann, wogegen die Flächen (36, 38) der Abdeckung (22) ungelocht bleiben.
2. Kissen nach Anspruch 1, dadurch gekennzeichnet, daß die Perforationen (48) in zwei sich gegenüberliegenden Seitenabschnitten (44, 46) der Abdeckung (22) ausgebildet sind.
3. Kissen nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß die Matte (12) aus flüssigkeitsaufsaugendem Werkstoff umfaßt: ein im wesentlichen eb n s

Stück Holzflockenmaterial und einen Trägerbogen aus Papierpolster (20), der um das Stück Holzflockenmaterial so umgeschlagen ist, daß das Holzflockenmaterial während der Fertigung unversehrt bleibt und daß verhindert wird, daß Holzflockenpartikel durch die Perforationen (48) hindurchgelangen und bei Benutzung des Kissens das Nahrungsmittel (52) verunreinigen.

4. Kissen nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß das die Abdeckung (22) bildende einzelne Stück Werkstoff zwei in Längsrichtung sich gegenüberliegende Endränder (26,28) und zwei sich gegenüberliegende Seitenränder (30, 32) aufweist, die Falzlinien (40, 42) zu den Endrändern (26, 28) parallel sind, und nach dem Umschlagen die Endränder beieinander liegen und miteinander verbunden sind, und wobei die zwei sich gegenüberliegenden Seitenränder (30, 32) des umgeschlagenen, sich überlappenden Werkstoffs zur Bildung einer Hülle versiegelt sind.
5. Kissen nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß die Vielzahl der Perforationen nahe an und auf beiden Seiten der Falzlinien (40, 42) angeordnet sind.
6. Kissen nach Anspruch 5, dadurch gekennzeichnet, daß die Bereiche der Abdeckung (22), in denen die Perforationen (48) ausgebildet sind, im wesentlichen den Bereichen der Seitenabschnitte (18) entsprechen, die sich zwischen den in entgegengesetzte Richtungen weisenden ebenen Flächen (14, 16) erstrecken.

#### Revendications

1. Coussinet absorbant(10), susceptible d'être placé dans un emballage (50), au-dessous d'un produit alimentaire (52) tendant à exsuder du fluide, tel que la viande, la volaille et similaires, ledit coussinet destiné à absorber ledit fluide et à empêcher la migration inverse dudit fluide et de toutes les bactéries qui y sont associées vers le produit alimentaire, ledit coussinet (10) comprenant
  - a) une nappe (12) d'un matériau absorbant du fluide, ayant deux surfaces sensiblement planes (14, 16), dirigées en directions opposées, avec des sections latérales (18) intermédiaires,

b) une couverture (22), réalisée en un matériau imperméable aux liquides, renfermant ladite nappe (12), ladite couverture (22) ayant deux surfaces sensiblement planes (36, 38), dirigées en directions opposées, correspondant aux surfaces (14, 16), dirigées en directions opposées, de ladite nappe (12),

le coussinet caractérisé en ce que

c) ladite couverture (22), renfermant ladite nappe (12), est formée à partir d'une pièce de matériau unique, repliée sur elle-même le long de lignes de pliage opposées (40, 42),

d) lesdites lignes de pliage (40, 42) constituent la ligne médiane de sections latérales (44, 46) raccordées aux surfaces sensiblement planes (36, 38) dirigées en directions opposées, et en ce que

e) au moins l'une desdites sections latérales (44, 46) de ladite couverture (22) comporte une pluralité de perforations (48) sur toute son étendue, de manière à permettre le passage de ladite matière exsudée à travers ladite couverture (22) en vue de son absorption par ladite nappe (12), alors que lesdites surfaces (36, 38) de ladite couverture (22) restent sans perforations.

2. Coussinet selon la revendication 1, caractérisé en ce que lesdites perforations (48) sont pratiquées dans deux sections latérales opposées (44, 46) de ladite couverture (22).
3. Coussinet selon la revendication 1 ou 2, caractérisé en ce que ladite nappe (12) en matériau absorbant du fluide comprend une pièce sensiblement plane d'un matériau à flocons de bois et une feuille porteuse faite d'un rembourrage en papier (20), repliée sur la pièce d'un matériau à flocons de bois afin de maintenir le matériau à flocons de bois intacte pendant la fabrication, et d'empêcher des particules du matériau à flocons de bois de passer à travers lesdites perforations (48) et de contaminer le produit alimentaire (52) lorsqu'on utilise ledit coussinet.
4. Coussinet selon l'une des revendications précédentes, caractérisé en ce que ladite pièce de matériau unique qui constitue ladite couverture (22) comprend deux bords de bout (26, 28) opposés et deux bords latéraux (30, 32) opposés, les lignes de pliage (40, 42) sont parallèles auxdits bords de bout (26, 28),

et n c que, lorsqu'ils sont repliés, lesdits bords de bout se trouvent en positions adjacentes et sont connectés l'un avec l'autre, et avec les deux bords latéraux opposés (30, 32) du matériau plié, s'enchevauchant, étant liés l'un à l'autre pour former une enveloppe.

5

5. Coussinet selon l'une des revendications précédentes, caractérisé en ce que ladite pluralité de perforations sont disposées à proximité et de part et d'autre desdites lignes de pliage (40, 42).

10

6. Coussinet selon la revendication 5, caractérisé en ce que les régions de ladite couverture (22) qui contiennent lesdites perforations (48) correspondent en général aux régions des sections latérales (18) qui s'étendent entre lesdites surfaces planes (14, 16) dirigées en directions opposées.

15

20

25

30

35

40

45

50

55

7





